UNITED STATES

SECURITIES AND EXCHANGE COMMISSION

Washington, D.C. 20549

FORM 8-K

CURRENT REPORT

Pursuant To Section 13 OR 15(d) Of The Securities Exchange Act Of 1934

Date of Report (Date of earliest event reported): November 5, 2020



THE DIXIE GROUP, INC.

(Exact name of Registrant as specified in its charter)

Tennessee	0-2585	62-0183370							
(State or other jurisdiction of incorporation)	(Commission File Number)	(I.R.S. Employer Identification No.)							
475 Reed Road, Dalton	, Georgia	30720							
(Address of principal execu	utive offices)	(zip code)							
(Registrant's telephone number, including area code)									

Check the appropriate box below if the Form 8-K filing is intended to simultaneously satisfy the filing obligation of the registrant under any of the following provisions (see General Instruction A.2. below):

- [] Written communications pursuant to Rule 425 under the Securities Act (17 CFR 230.425)
- [] Soliciting material pursuant to Rule 14a-12 under the Exchange Act (17 CFR 240.14a-12)
- [] Pre-commencement communications pursuant to Rule 14d-2(b) under the Exchange Act (17 CFR 240.14d-2(b))
- [] Pre-commencement communications pursuant to Rule 13e-4(c) under the Exchange Act (17 CFR 240.13e-4(c))

Item 7.01 Regulation FD Disclosure.

The information attached as Exhibit 99.1 hereto supersedes the investor presentation previously furnished on Form 8-K dated August 6, 2020 and is being furnished pursuant to Item 7.01; such information, including the information excerpted below in this Item 7.01, shall not be deemed to be "filed" for any purpose.

These updated investor presentation materials may be found on the Company's website at www.thedixiegroup.com.

Item 9.01 Financial Statements and Exhibits.

(c) Exhibits

(99.1) Presentation Materials, November 5, 2020.

SIGNATURES

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned hereunto duly authorized.

Date: November 5, 2020 THE DIXIE GROUP, INC.

/s/ Allen L. Danzey

Allen L. Danzey Chief Financial Officer



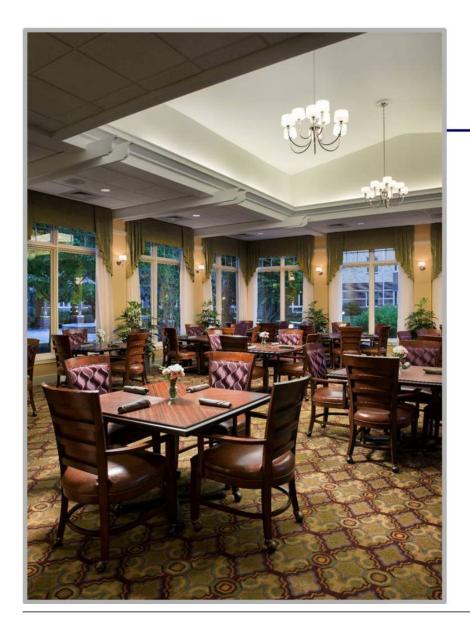


Exhibit 99.1

November 2020 Investor Presentation

Contact:
Allen Danzey
CFO
The Dixie Group

Phone: 706-876-5865

allen.danzey@dixiegroup.com

Forward Looking Statements The Dixie Group, Inc.



- Statements in this presentation which relate to the future, are subject to risk factors and uncertainties that could cause actual results to differ materially from those indicated in such forward-looking statements. Such factors include the levels of demand for the products produced by the Company. Other factors that could affect the Company's results include, but are not limited to, raw material and transportation costs related to petroleum prices, the cost and availability of capital, and general economic and competitive conditions related to the Company's business. Issues related to the availability and price of energy may adversely affect the Company's operations. Additional information regarding these and other factors and uncertainties may be found in the Company's filings with the Securities and Exchange Commission.
- General information set forth in this presentation concerning market conditions, sales data and trends in the U.S. carpet and rug markets are derived from various public and, in some cases, non-public sources. Although we believe such data and information to be accurate, we have not attempted to independently verify such information.



Masland

1920



Began as Dixie Mercerizing in Chattanooga, TN Transitioned from textiles to floorcovering 1990's 2003 Refined focus on upper- end floorcovering market 2003 Launched Dixie Home - upper end residential line 2005 Launched modular tile carpet line – new product category 2012 Purchased Colormaster dye house and Crown Rugs 2013 Purchased Robertex - wool carpet manufacturing 2014 Purchased Atlas Carpet Mills – high-end commercial business Purchased Burtco - computerized yarn placement for hospitality 2014 2016 Launched Calibré luxury vinyl flooring in Masland Contract 2017 Launched Stainmaster® LVF in Masland and Dixie Home 2018 Launched engineered wood in our Fabrica brand 2018 Unified Atlas and Masland Contract into single business unit Launched TRUCOR™ and TRUCOR Prime™ LVF in Dixie Home and 2019

COVID – 19 Response



Health & Safety

- Large scale COVID-19 testing where necessary
- Monitoring and complying with all government regulations
- Restrictions implemented to minimize group meetings
- Requirement to wear masks when unable to social distance
- Remote work schedules have been implemented
- Deep cleaning and sanitizing on a frequent basis in facilities and offices
- Daily temperature checks prior to the start of work in all facilities and offices

Cost Reductions

- Temporary pay reductions have been implemented for salaried workforce
- We have placed a large percentage of our associates either on rotating layoff or furlough.
- Reduced 401k matching
- All spending is under review with reductions and deferrals being implemented in many areas

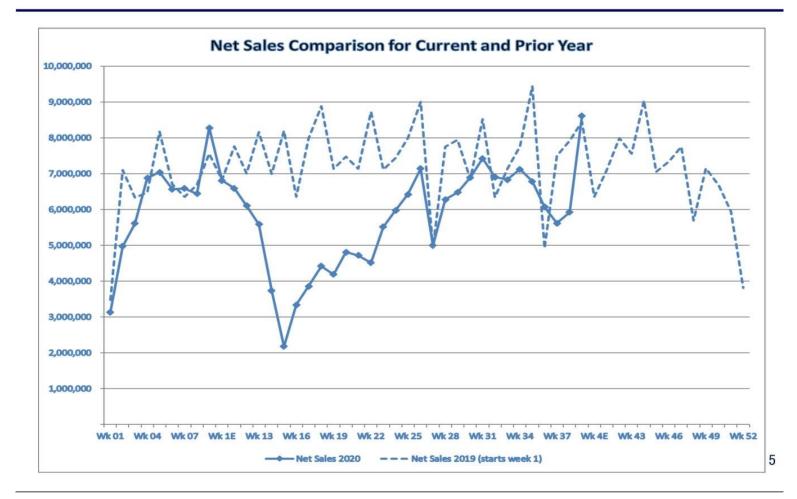
Financing Initiatives

Subsequent to the end of the third quarter:

- We entered into a new \$75 million, 5 year senior secured Revolving Credit Facility
- Dixie entered into two fixed asset loans in the combined principal amount of \$25 million.
- Availability under the new senior secured facility was \$45 million as of October 30.

COVID-19 Recovery





Dixie Today





- Commitment to brands in the upperend market with strong growth potential.
- Diversified between Commercial and Residential markets.
- Diversified customer base (TTM Basis)
 - Top 10 carpet customers
 - 12% of sales
 - Top 100 carpet customers
 - 27% of sales

Dixie Group Drivers

What affects our business?



The market dynamics:

- Residentially
 - The market is driven by home sales and remodeling.
 - New construction is a smaller effect.
 - Dixie is driven by the wealth effect.
 - The stock market and consumer confidence.
- Commercially
 - The market is driven by remodeling of offices, schools, retail and hospitality as demonstrated by the investment in non-residential fixed structures.
 - Dixie is driven by upper-end remodeling in offices, retail remodeling, higher education, and upper-end hospitality that primarily involves a designer.

New and Existing Home Sales Seasonally Adjusted Annual Rate





- "Home sales traditionally taper off toward the end of the year, but in September they surged beyond what we normally see during this season.
- I would attribute this jump to record-low interest rates and an abundance of buvers in the marketplace, including buyers of vacation homes given the greater flexibility to work from home."

Lawrence Yun **Chief Economist National Association of** Realtors October 22, 2020

Source: National Association of Realtors (existing) and census.gov/newhomesales

Remodeling Activity



Leading Indicator of Remodeling Activity - Third Quarter 2020



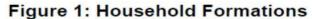
Note: Historical estimates since 2017 are produced using the LIRA model until American Housing Survey benchmark data become available.

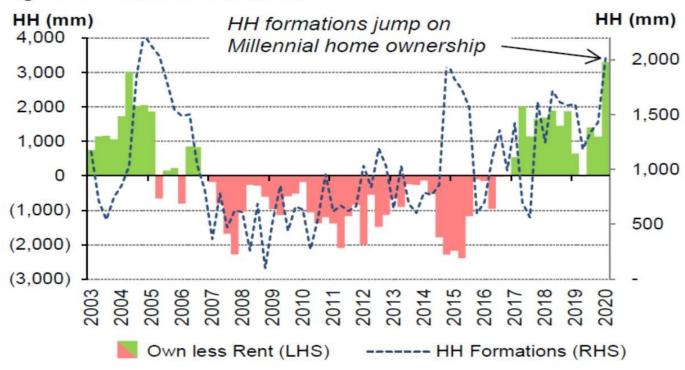
1 | © PRESIDENT AND FELLOWS OF HARVARD COLLEGE

Joint Center for Housing Studies of Harvard University JCHS

Household Formations



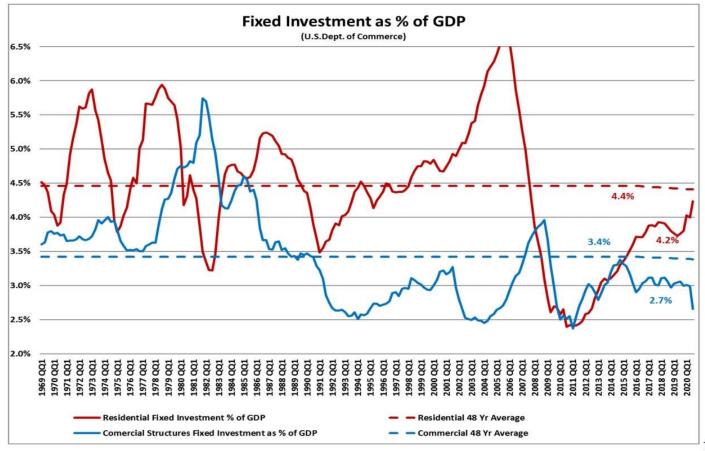




Source: Census Bureau, Evercore ISI Research

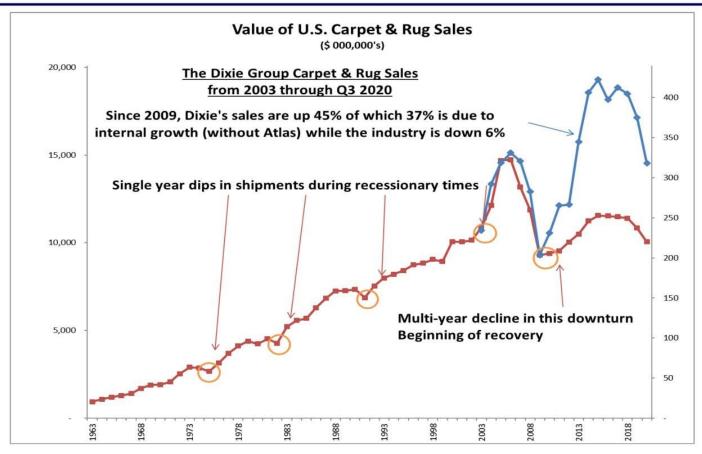
Residential and Commercial Fixed Investment





The Industry as compared to The Dixie Group





Source: U.S. Bureau of Economic Analysis and Company estimates



2019 U.S. Flooring Manufacturers

Flooring Manufacturers	Flooring \$ in millions	Flooring Market %
Shaw (Berkshire Hathaway)	5,387	25.2%
Mohawk (MHK)	5,084	23.8%
Engineered Floors (Private)	1,079	5.1%
Interface (TILE)	668	3.1%
Dixie (DXYN)	376	1.8%
Imports & All Others	8,770	41.1%
U.S. Carpet & Rug Market	21,364	100.0%

Source: Floor Focus - Flooring includes sales of carpet, rugs, ceramic floor tile, wood, laminate, resilient and rubber

Dixie versus the Industry

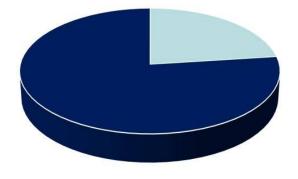


2020 TTM Dixie sales

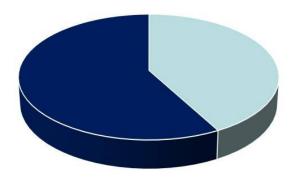
High End Commercial, 23%

2020 TTM U.S. Carpet & Rug Market

Commercial, 42%



High End Residential, 77%

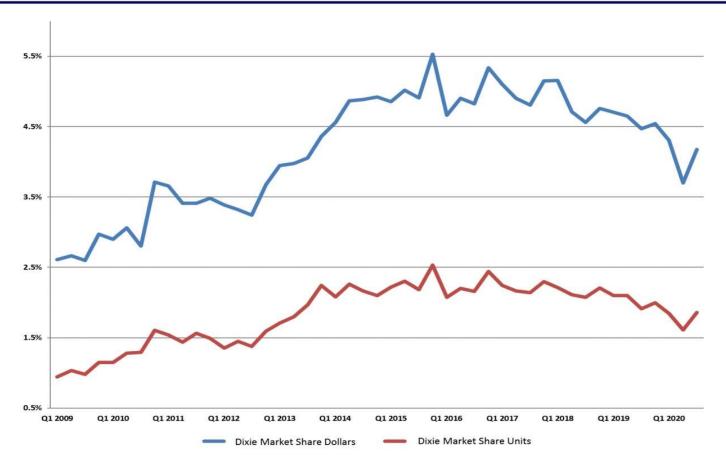


Residential, 58%

Source: Floor Covering Weekly and Dixie Group estimate

Carpet Growth Dixie Market Share in Dollars and Units





Industry Positioning The Dixie Group

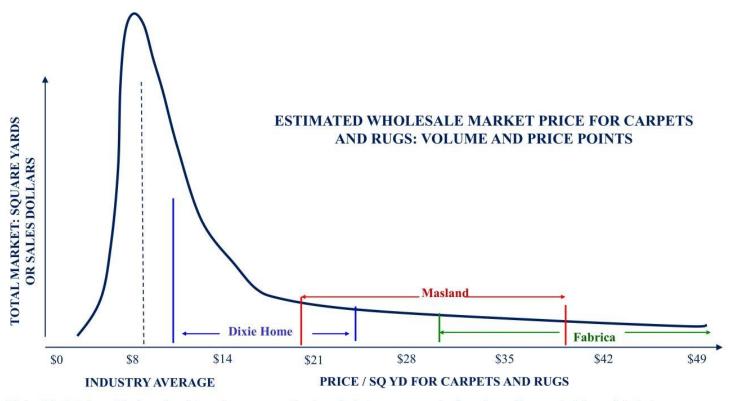




- Strategically our residential and commercial businesses are driven by our relationship to the upper-end consumer and the design community
- This leads us to:
 - Have a sales force that is attuned to design and customer solutions
 - Be a "product driven company" with emphasis on the most beautiful and up-to-date styling and design
 - Be quality focused with excellent reputation for building excellent products and standing behind what we make
 - And, unlike much of the industry, not manufacturing driven

Residential Brand Positioning The Dixie Group





Note: Market share data based on internal company estimates - Industry average price based on sales reported through industry sources

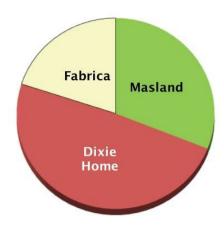
Dixie Group High-End Residential Sales All Residential Brands







Sales by Brand for Q3 2020

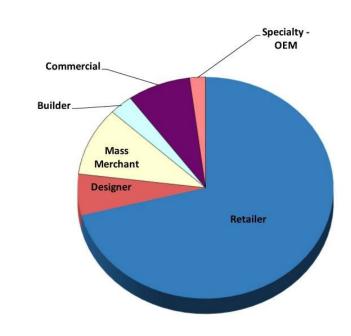


Dixie Group High-End Residential Sales All Brands





Sales by Channel for Q3 2020



The company believes that a significant portion of retail sales also involve a designer.





- Well-styled moderate to upper priced residential broadloom line
 - Known for differentiated pattern and color selection
- Dixie Home provides a "full line" to retailers
 - Sells specialty and mass merchant retailers
- Growth initiatives
 - TRUCOR™ SPC and TRUCOR
 Prime™ WPC Luxury Vinyl
 Flooring
 - Stainmaster[®] PetProtect [®] Fiber Technology





- Leading high-end brand with reputation for innovative styling, design and color
- High-end retail / designer driven
 - Approximately 20% of sales directly involve a designer
 - Hand crafted and imported rugs
- Growth initiative
 - TRUCOR Prime™ WPC Luxury Vinyl Flooring
 - Stainmaster® PetProtect® Fiber Technology
 - Wool products in both tufted and woven constructions









- Premium high-end brand
 - "Quality without Compromise"
- Designer focused
 - Approximately 29% of sales directly involve a designer
 - Hand crafted and imported rugs
- Growth initiatives
 - Fabrica Fine Wood Flooring, a sophisticated collection of refined "best in class" wood flooring products.

Commercial Market Positioning The Dixie Group





- We focus on the "high-end specified soft floorcovering contract market"
- Our AtlasMasland products
 - Designer driven focused on the fashion oriented market space
 - Broad product line for diverse commercial markets
- Our Masland eNergy products
 - Sells "main street commercial" through retailers
- Our Masland Residential and AtlasMasland sales forces
 - Commercial design firms and select commercial retailers







- The consolidation of Atlas and Masland Contract provides an exciting opportunity for us to become a greater resource to our customers in the hyper competitive commercial flooring market.
- AtlasMasland has become a comprehensive resource to the commercial flooring customer.
 Whether a project calls for broadloom carpet, modular carpet tile, area rugs, walk off material or luxury vinyl flooring, we have the product and expertise to service any market segment.









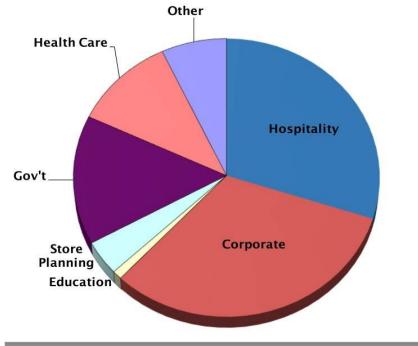
- Upper-end brand in the specified commercial marketplace
 - Corporate, End User, Store Planning,
 Hospitality, Health Care, Government and
 Education markets
- Designer focused
- Strong national account base
- Growth initiatives
 - SustainaTM cushion modular carpet backing with the ability to install in high relative humidity environments
 - The Crafted Collection with Sustaina[™] cushion modular carpet backing, both PVC and polyeurathane free over 80% recycled content
 - Calibré Luxury Vinyl Tile







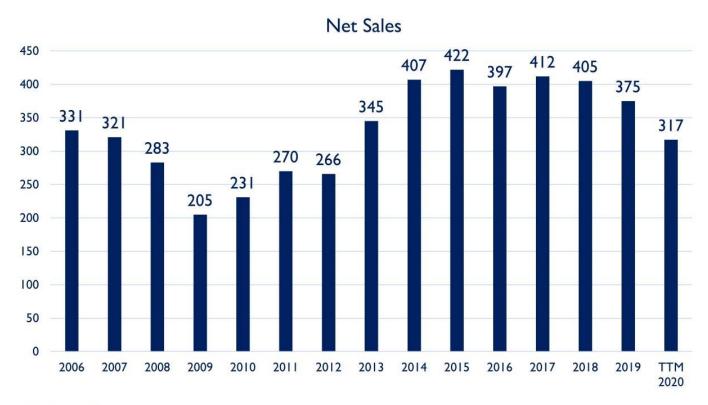
Sales by Channel for Q3 2020



Channels: Interior Design Specifier and Commercial End User

Dixie Group Sales \$ in millions





*2016 had 53 weeks.

Sales & Operating Income \$ in millions



Annual	FY 2012	FY 2013	FY 2014	FY 2015	FY 2016	FY 2017	FY 2018	FY 2019	TTM 2020
Net Sales	266	344	407	422	397	412	405	375	317
Net Income (Loss)	(0.9)	5.3	(1.4)	(2.4)			(21.4)	15.3	16.8
Operating Income	1.8	8.9	(5.2)	2.0	(3.4)		(15.6)	21.3	22.3
Non-GAAP Adjusted Op. Income	3.5	16.4	6.7	7.0	(0.6)		(1.1)	1.7	(0.8)
EBITDA	11.2	18.7	16.9	15.9	10.0	16.6	(3.1)	32.9	36.1
	13.2	200703 5305	19.8	21.0	12.9	17.5	11.4	13.5	13.5
Non-GAAP Adjusted EBITDA	15.2	26.5	19.6	21.0	12.9	17.5	11.4	15.5	15.5
Quarterly	Q3 2018	Q4 2018	Q12019	Q22019	Q32019	Q42019	Q12020	Q22020	Q32020
Net Sales	101.6	98.2	88.6	100.4	95.4	90.1	80.6	60.8	85.9
Net Income (Loss)	(3.0)	(13.7)	(6.7)	(1.2)	(2.6)	25.7	(2.7)	(7.1)	0.9
Operating Income	(1.2)	(12.8)	(4.9)	0.6	(1.0)	26.7	(1.3)	(5.6)	2.6
Non-GAAP Adjusted Op. Income	0.7	(2.4)	(2.8)	2.5	0.1	1.8	(1.3)	(4.4)	3.1
EBITDA	1.9	(9.5)	(1.8)	3.3	1.9	29.4	1.6	(3.1)	8.2
Non-GAAP Adjusted EBITDA	3.8	0.8	0.4	5.3	3.0	4.8	1.7	(1.8)	8.8
Change Year over Year	Q3 2018	Q4 2018	Q12019	Q22019	Q32019	Q42019	Q12020	Q22020	Q32020
Net Sales	(1.1)	(6.9)	(10.3)	(6.0)	(6.1)	(8.0)	(8.0)	(39.6)	(9.5)
Net Sales % Change	-1.1%	-6.6%	-10.4%	-5.7%	-6.0%	-8.2%	-9.1%	-39.4%	-10.0%
Net Income (Loss)	(2.4)	(4.2)	(3.8)	0.6	0.4	39.4	4.0	(5.8)	3.4
Operating Income	(1.9)	(12.2)	(3.3)	0.7	0.1	39.4	3.5	(6.2)	3.6
Non-GAAP Adjusted Op. Income	(0.1)	(2.5)	(1.5)	0.5	(0.6)	4.3	1.5	(6.9)	3.0
EBITDA	(2.1)	(12.2)	(3.4)	0.4	0.0	38.9	3.4	(6.5)	6.3
Non-GAAP Adjusted EBITDA	(0.2)	(2.5)	(1.5)	0.3	(0.7)	4.0	1.4	(7.1)	5.8
2000 D 2000-2000 W Total W	With Carlo							7 5	

Note: 2016 has 53 operating weeks, all other periods had 52 operating weeks

Note: Non-GAAP reconciliation starting on slide 32

Current Business Conditions



4th Quarter Outlook:

- Returned to profitability in the 3rd quarter with gross profit at 25.9% compared to 22.1% a year ago.
- Commercial business continues to be adversely impacted by Covid-19. We see no change in the 4th quarter. The commercial business represents 18% of current sales.
- Residential continues to gain momentum. For October, orders and sales are up in the low to middle teens compared to a year ago.
 - The industry implemented a price increase in the 4th quarter.
 - We have provided good operational performance in our manufacturing facilities.
 - We continue to see major improvements in cost, quality, waste and service.
 - Through operational improvements, we have been able to reduce headcount 6% this year and 26% in the last 3 years.
- We have refinanced the Company with loan maturities going to 5, 10 and 25 years.
- · We no longer have any goodwill or intangibles on our balance sheet.
- We announced a \$2.9 million stock repurchase authorization.















Non-GAAP Information



Use of Non-GAAP Financial Information:

The Company believes that non-GAAP performance measures, which management uses in evaluating the Company's business, may provide users of the Company's financial information with additional meaningful bases for comparing the Company's current results and results in a prior period, as these measures reflect factors that are unique to one period relative to the comparable period. However, the non-GAAP performance measures should be viewed in addition to, not as an alternative for, the Company's reported results under accounting principles generally accepted in the United States.

The Company defines Adjusted Gross Profit as Gross Profit plus manufacturing integration expenses of new or expanded operations, plus acquisition expense related to the fair market write up of inventories, plus one time items so defined (Note 1)

The Company defines Adjusted S,G&A as S,G&A less manufacturing integration expenses included in selling, general and administrative, less direct acquisition expenses, less one time items so defined. (Note 2)

The Company defines Adjusted Operating Income as Operating Income plus manufacturing integration expenses of new or expanded operations, plus acquisition expense related to the fair market write up of inventories, plus facility consolidation and severance expenses, plus acquisition related expenses, plus impairment of goodwill and intangibles, plus one time items so defined. (Note 3)

The company defines Adjusted Income from Continuing Operations as net income plus loss from discontinued operations net of tax, plus manufacturing integration expenses of new or expanded operations, plus facility consolidation and severance expenses, plus acquisition related expenses, plus impairment of assets, plus impairment of goodwill and intangibles, plus one time items so defined, all tax effected. (Note 4)

The Company defines Adjusted EBIT as net income plus taxes and plus interest. The Company defines Adjusted EBITDA as Adjusted EBIT plus depreciation and amortization, plus manufacturing in integration expenses of new or expanded operations, plus facility consolidation and severance expenses, plus acquisition related expenses, plus impairment of assets, plus impairment of goodwill and intangibles, plus one time items so defined. (Note 5)

The company defines Free Cash Flow as Net Income plus interest plus depreciation plus non-cash impairment of assets and goodwill minus the net change in working capital minus the tax shield on interest minus capital expenditures. The change in net working capital is the change in current assets less current liabilities between periods. (Note 6)

The company defines Non-GAAP Earnings per Share (EPS) as the adjusted operating income less Interest and other expense, tax adjusted at a 35% rate, and divided by the number of fully diluted shares.

The Company defines Net Sales as Adjusted as net sales less the last week of sales in a 53 week fiscal year.

The Company defines Non-GAAP earnings per Share (EPS) as Net Income less discontinued operations minus the effect of the tax act and divided by the number of fully diluted shares.

Non-GAAP Information



		Three	Months E	nded							
Non-GAAP Gross Profit	Q1 2018	Q2 2018	Q3 2018	Q4 2018	Q12019	Q22019	Q32019	Q42019	Q12020	Q22020	Q32020
Net Sales	98,858	106,438	101,562	98,175	88,606	100,394	95,447	90,134	80,578	60,824	85,920
Gross Profit	21,580	25,144	21,887	18,380	18,919	23,493	21,074	22,719	18,993	12,244	22,241
Plus: Unusual Workers Comp	-	450		-	*	*		*			•
Plus: Inventory write off for PIP	2 <u>4</u>	2	963	1,738	2	202	82	123	-	-	2
Plus: Business integration expense		-		12.5		1.0		=	35.0	(155)	
Plus: Amortization of inventory step up	391		140	14	-	16 0		-		520	
Non-GAAP Adj. Gross Profit (Note 1)	21,580	25,594	22,850	20,118	18,919	23,695	21,156	22,843	18,993	12,244	22,241
Gross Profit as % of Net Sales	21.8%	23.6%	21.6%	18.7%	21.4%	23.4%	22.1%	25.2%	23.6%	20.1%	25.9%
Non-GAAP Adj. Gross Profit % of Net Sales	21.8%	24.0%	22.5%	20.5%	21.4%	23.6%	22.2%	25.3%	23.6%	20.1%	25.9%
Non-GAAP S,G&A	Q1 2018	Q2 2018	Q3 2018	Q4 2018	Q12019	Q22019	Q32019	Q42019	Q12020	Q22020	Q32020
Net Sales	98,858	106,438	101,562	98,175	88,606	100,394	95,447	90,134	80,578	60,824	85,920
Selling and Administrative Expense	23,120	23,801	23,033	22,518	21,660	21,114	21,036	20,015	20,397	16,523	19,335
Plus: Business integration expense	99 4 3	-	(#)	-	-	(*)	5.	-	*	19	*
Less: Acquisition expenses		ä	-		-	-	•	8	-	•	<u> </u>
Non-GAAP Adj. Selling and Admin. Expense	23,120	23,801	23,033	22,518	21,660	21,114	21,036	20,015	20,397	16,523	19,335
S,G&A as % of Net Sales	23.4%	22.4%	22.7%	22.9%	24.4%	21.0%	22.0%	22.2%	25.3%	27.2%	22.5%
Non-GAAP S,G&A as % of Net Sales (Note 2)	23.4%	22.4%	22.7%	22.9%	24.4%	21.0%	22.0%	22.2%	25.3%	27.2%	22.5%



Non-GAAP Operating Income	Q1 2018	Q2 2018	Q3 2018	Q4 2018	Q12019	Q22019	Q32019	Q42019	Q12020	Q22020	Q32020
Net Sales	98,858	106,438	101,562	98,175	88,606	100,394	95,447	90,134	80,578	60,824	85,920
Operating income (loss)	(1,515)	(165)	(1,179)	(12,765)	(4,863)	574	(1,042)	26,681	(1,336)	(5,625)	2,563
Plus: Unusual Workers Comp	2	450	-		-	-	₽	-	-	-	
Plus: Legal Settlement	*	1,514	20	120	(12)	2	=	2	<u>=</u>	0250	120
Plus: Inventory write off for PIP	8	-	963	1,738	-	202	82	123	-	-	•
Plus: Profit improvement plans	216	190	531	2,230	2,091	1,725	1,043	160	24	227	145
Plus: COVID-19 Recovery Plan		15	(7 6)	150	185	-			15	1,019	370
Plus: Impairment of assets			349	815	5	(1)	6	(25,121)		-	N (1)
Plus: Impairment of goodwill and intangibles			(*)	5,545	-	-				(=)	
Non-GAAP Adj. Operating Income (Loss) (Note 3)	(1,299)	1,989	664	(2,437)	(2,767)	2,500	89	1,843	(1,312)	(4,379)	3,078
Operating income as % of net sales	-1.5%	-0.2%	-1.2%	-13.0%	-5.5%	0.6%	-1.1%	29.6%	-1.7%	-9.2%	3.0%
Adjusted operating income as a % of net sales	-1.3%	1.9%	0.7%	-2.5%	-3.1%	2.5%	0.1%	2.0%	-1.6%	-7.2%	3.6%
Non-GAAP Income from Continuing Operations	Q1 2018	Q2 2018	Q3 2018	Q4 2018	Q12019	Q22019	Q32019	Q42019	Q12020	Q22020	Q32020
Net income (loss) as reported	(2,907)	(1,815)	(2,962)	(13,699)	(6,672)	(1,216)	(2,554)	25,712	(2,689)	(7,060)	860
Less: (Loss) from discontinued, net tax	(23)	157	(40)	1	(31)	(35)	23	(305)	(77)	(81)	(46)
Income (loss) from Continuing Operations	(2,884)	(1,972)	(2,922)	(13,700)	(6,641)	(1,181)	(2,577)	26,018	(2,612)	(6,979)	906
Plus: Unusual Workers Comp	22	450	5 4 3		-	-	₩	-	-	-	
Plus: Legal Settlement	92	1,514	920	2	(56)	_	2	€	2	920	926
Plus: Inventory write off for PIP	9	-	963	1,738		202	82	123	-	-	•
Plus: Profit improvement plans	216	190	531	2,230	2,091	1,725	1,043	160	24	227	145
Plus: COVID-19 Recovery Plan		15	(79)	· .	35	. 7				1,019	370
Plus: Impairment of assets			349	815	5	(1)	6	(25,121)		·	170
Plus: Impairment of goodwill and intangibles			(000)	5,545	(-	E. (1997)	-	- 100 W - 20		8 - 13	(* 2)
Plus: Tax effect of above				-	(1)	-				-	(- 0)
Plus: Tax credits, rate change and valuation allowance	*			*		(14)	*	*		*	3 + 0
Non-GAAP Adj. (Loss) / Inc from Cont. Op's (Note 4)	(2,668)	182	(1,079)	(3,372)	(4,545)	731	(1,446)	1,180	(2,588)	(5,733)	1,421
Adj diluted EPS from Cont. Op's	(0.17)	0.01	(0.07)	(0.21)	(0.29)	0.05	(0.09)	0.08	(0.17)	(0.46)	0.09
Wt'd avg. common shares outstanding - diluted	15,851	15,864	15,786	15,792	15,809	15,809	15,899	15,400	15,356	15,331	15,454



Non-GAAP EBIT and EBITDA	Q1 2018	Q2 2018	Q3 2018	Q4 2018	Q12019	Q22019	Q32019	Q42019	Q12020	Q22020	Q32020
Net income (loss) as reported	(2,907)	(1,815)	(2,962)	(13,699)	(6,672)	(1,216)	(2,554)	25,712	(2,689)	(7,060)	860
Less: (Loss) from discontinued, net tax	(2,307)	157	(40)	1	(31)	(35)	23	(305)	(2,003)	(81)	(46)
Plus: Taxes	(166)	(26)	82	(721)	100	34	(109)	(682)	(4)	(01)	40)
Plus: Interest	1,533	1,642	1,664	1,651	1,720	1,717	1,648	1,359	1,285	1,357	1,561
Non-GAAP Adjusted EBIT (Note 5)	(1,517)	(356)	(1,176)	(12,770)	(4,821)	570	(1,038)	26,694	(1,331)	(5,622)	2,471
Plus: Depreciation and amortization	3,143	3,164	3,089	3,257	3,098	2,808	2,924	2,973	3,035	2,560	5,793
	1,626	2,808					1,886		1,704		
Non-GAAP EBITDA from Cont Op	\$000 C		1,913	(9,513)	(1,723)	3,378	1,880	29,667	(5 U)	(3,062)	8,264
Plus: Legal Settlement	=	1,514	-	4 ====		-	-	-	1 4 01	•	-
Plus: Inventory write off for PIP	-	•	963	1,738	*	202	82	123	•	-	•
Plus: Profit improvement plans	216	190	531	2,230	2,091	1,725	1,043	160	24	227	145
Plus: COVID-19 Recovery Plan	-	114	-	-	-	394	-		-	1,019	370
Plus: Impairment of assets	2	-	349	815	5	(1)	6	(25,121)	-	-	•
Plus: Impairment of goodwill and intangibles	-	1997	-	5,545		10.00	-	0.00		*	
Non-GAAP Adj. EBITDA (Note 5)	1,842	4,962	3,756	815	373	5,304	3,017	4,830	1,728	(1,816)	8,779
Non-GAAP Adj. EBITDA as % of Net Sales	1.9%	4.7%	3.7%	0.8%	0.4%	5.3%	3.2%	5.4%	2.1%	-3.0%	10.2%
Management estimate of severe weather (not in above)	-	3 5 0	=	13.00	-		-	2350	170	-	1070
Non-GAAP Free Cash Flow	Q1 2018	Q2 2018	Q3 2018	Q4 2018	Q12019	Q22019	Q32019	Q42019	Q12020	Q22020	Q32020
Non-GAAP Adjusted EBIT (from above)	(1,517)	(356)	(1,176)	(12,770)	(4,821)	570	(1,038)	26,694	(1,331)	(5,622)	2,471
Times: 1 - Tax Rate = EBIAT	(1,517)	(356)	(1,176)	(12,770)	(4,821)	570	(1,038)	26,694	(1,331)	(5,622)	2,471
Plus: Depreciation and amortization	3,143	3,164	3,089	3,257	3,098	2,808	2,924	2,973	3,035	2,560	5,793
Plus: Non Cash Impairment of Assets, Goodwill	-	-	349	6,360	5	(1)	6	(25,121)	(4)	4	-
Minus: Net change in Working Capital	2,138	5,416	2,356	(18,488)	(1,022)	(4,293)	(4,376)	1,393	1,004	(16,126)	(916)
Non-GAAP Cash from Operations	(512)	(2,608)	(94)	15,335	(696)	7,670	6,268	3,153	700	13,064	9,180
Minus: Capital Expenditures	752	745	1,627	1,317	(1,010)	1,029	1,078	319	794	1,704	403
Minus: Business / Capital acquisitions	5	-			-	(1 7)	-	1.00		-	
Non-GAAP Free Cash Flow (Note 6)	(1,264)	(3,353)	(1,721)	14,018	314	6,641	5,190	2,834	(94)	11,360	8,777